

ABSTRACT AMENDMENTS

Amend the abstract found on the last page of the specification as filed as indicated on the following separate page by underlining, strikeouts, or double bracketing.

Abstract:

~~{PROBLEMS}~~ To securely do turning to the cylindrical body part of an outer ring even if the axial length of the fitting tolerance part thereof is short in a bearing device for a vehicle. _____

~~{MEAND FOR SOLVING PROBLEMS}~~ After the outer and inner peripheral surfaces of the cylindrical body part $[(18)]$ are made turning in a state where a holding device $[(56)]$ holds the flange $[(20)]$ of the outer ring $[(2)]$, the turning surfaces of the cylindrical body part $[(18)]$ are held. The side-face on vehicle inner side $[(20a)]$ of the flange $[(20)]$ and the outer peripheral surface $[(22a)]$ of the fitting tolerance part $[(22)]$ are finished by turning based on the turning surfaces of the held cylindrical body part $[(18)]$.